

Drill Size	Diameter (in)	Diameter (mm)
0.05 mm	0.002	0.05
0.1 mm	0.0039	0.1
0.2 mm	0.0079	0.2
0.3 mm	0.0118	0.3
0.4 mm	0.0158	0.4
0.5 mm	0.0197	0.5
0.6 mm	0.0236	0.6
0.7 mm	0.0276	0.7
0.8 mm	0.0315	0.8
0.9 mm	0.0354	0.9
1 mm	0.0394	1
1.1 mm	0.0433	1.1
1.2 mm	0.0472	1.2
1.3 mm	0.0512	1.3
1.4 mm	0.0551	1.4
1.5 mm	0.0591	1.5
1.6 mm	0.063	1.6
1.7 mm	0.0669	1.7
1.8 mm	0.0709	1.8
1.9 mm	0.0748	1.9
2 mm	0.0787	2
2.1 mm	0.0827	2.1
2.2 mm	0.0866	2.2
2.3 mm	0.0906	2.3
2.4 mm	0.0945	2.4
2.5 mm	0.0984	2.5
2.6 mm	0.1024	2.6
2.7 mm	0.1063	2.7
2.8 mm	0.1102	2.8
2.9 mm	0.1142	2.9
3 mm	0.1181	3
3.1 mm	0.1221	3.1
3.2 mm	0.126	3.2
3.3 mm	0.1299	3.3
3.4 mm	0.1339	3.4
3.5 mm	0.1378	3.5
3.6 mm	0.1417	3.6
3.7 mm	0.1457	3.7
3.8 mm	0.1496	3.8
3.9 mm	0.1535	3.9
4 mm	0.1575	4
4.1 mm	0.1614	4.1

4.2 mm	0.1654	4.2
4.3 mm	0.1693	4.3
4.4 mm	0.1732	4.4
4.5 mm	0.1772	4.5
4.6 mm	0.1811	4.6
4.7 mm	0.185	4.7
4.8 mm	0.189	4.8
4.9 mm	0.1929	4.9
5 mm	0.1969	5
5.1 mm	0.2008	5.1
5.2 mm	0.2047	5.2
5.3 mm	0.2087	5.3
5.4 mm	0.2126	5.4
5.5 mm	0.2165	5.5
5.6 mm	0.2205	5.6
5.7 mm	0.2244	5.7
5.8 mm	0.2284	5.8
5.9 mm	0.2323	5.9
6 mm	0.2362	6
6.1 mm	0.2402	6.1
6.2 mm	0.2441	6.2
6.3 mm	0.248	6.3
6.4 mm	0.252	6.4
6.5 mm	0.2559	6.5
6.6 mm	0.2598	6.6
6.7 mm	0.2638	6.7
6.8 mm	0.2677	6.8
6.9 mm	0.2717	6.9
7 mm	0.2756	7
7.1 mm	0.2795	7.1
7.2 mm	0.2835	7.2
7.3 mm	0.2874	7.3
7.4 mm	0.2913	7.4
7.5 mm	0.2953	7.5
7.6 mm	0.2992	7.6
7.7 mm	0.3032	7.7
7.8 mm	0.3071	7.8
7.9 mm	0.311	7.9
8 mm	0.315	8
8.1 mm	0.3189	8.1
8.2 mm	0.3228	8.2
8.3 mm	0.3268	8.3
8.4 mm	0.3307	8.4

8.5 mm	0.3347	8.5
8.6 mm	0.3386	8.6
8.7 mm	0.3425	8.7
8.8 mm	0.3465	8.8
8.9 mm	0.3504	8.9
9 mm	0.3543	9
9.1 mm	0.3583	9.1
9.2 mm	0.3622	9.2
9.3 mm	0.3661	9.3
9.4 mm	0.3701	9.4
9.5 mm	0.374	9.5
9.6 mm	0.378	9.6
9.7 mm	0.3819	9.7
9.8 mm	0.3858	9.8
9.9 mm	0.3898	9.9
10 mm	0.3937	10
10.5 mm	0.4134	10.5
11 mm	0.4331	11
11.5 mm	0.4528	11.5
12 mm	0.4724	12
12.5 mm	0.4921	12.5
13 mm	0.5118	13
13.5 mm	0.5315	13.5
14 mm	0.5512	14
14.5 mm	0.5709	14.5
15 mm	0.5906	15
15.5 mm	0.6102	15.5
16 mm	0.6299	16
16.5 mm	0.6496	16.5
17 mm	0.6693	17
17.5 mm	0.689	17.5
18 mm	0.7087	18
18.5 mm	0.7284	18.5
19 mm	0.748	19
19.5 mm	0.7677	19.5
20 mm	0.7874	20
20.5 mm	0.8071	20.5
21 mm	0.8268	21
21.5 mm	0.8465	21.5
22 mm	0.8661	22
22.5 mm	0.8858	22.5
23 mm	0.9055	23
23.5 mm	0.9252	23.5

24 mm	0.9449	24
24.5 mm	0.9646	24.5
25 mm	0.9843	25
25.5 mm	1.0039	25.5
26 mm	1.0236	26
26.5 mm	1.0433	26.5
27 mm	1.063	27
27.5 mm	1.0827	27.5
28 mm	1.1024	28
28.5 mm	1.1221	28.5
29 mm	1.1417	29
29.5 mm	1.1614	29.5
30 mm	1.1811	30
30.5 mm	1.2008	30.5
31 mm	1.2205	31
31.5 mm	1.2402	31.5
32 mm	1.2598	32
32.5 mm	1.2795	32.5
33 mm	1.2992	33
33.5 mm	1.3189	33.5
34 mm	1.3386	34
34.5 mm	1.3583	34.5
35 mm	1.378	35
35.5 mm	1.3976	35.5
36 mm	1.4173	36
36.5 mm	1.437	36.5
37 mm	1.4567	37
37.5 mm	1.4764	37.5
38 mm	1.4961	38